

# Miracle of Grace

(Bread of Life)

Curtis Stephan  
Keyboard accompaniment by Rick Modlin

INTRO *Gently* (♩ = ca. 70)

B $\flat$  B $\flat$ /A E $\flat$ /G B $\flat$ /F E $\flat$

VERSES 1, 2

1. Mir - a - cle of grace,      mys - ter - y of faith,  
 (2. Un - ) wor - thy though we are,      you feed the hun - gry heart with

B $\flat$  B $\flat$ /A

1. call - ing us to ven - ture to the deep.      Though our sens - es fail,  
 2. bread come down from heav - en a - bove.      And like a grain of wheat,

E $\flat$ /G B $\flat$ /F E $\flat$  B $\flat$

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Solo Instrument part (96307), Solo Instrument in B $\flat$  part (96308), Solo Instrument in E $\flat$  part (96309), and Drum part (96310) are available online. Visit [ocp.org](http://ocp.org).

Edition 30101535

1. your grac - es still pre - vail, and we be - come the love that we re - ceive.  
 2. we fall down at your feet, dy - ing here with you. Oh, let us rise!

Bb/A Eb/G Fsus4 F

## REFRAIN

1. Bread of life, bread of life. Those who eat  
 2. } this bread shall live and nev - er die. Bread of life,

Bb F/A Gm F Eb

— this bread shall live and nev - er die. Bread of life,

Bb/D Eb Fsus4 F

— bread of life. — Your true pres - ence in — this ho - ly sac - ri - fice. —

Gm F Eb Bb/D Eb

1 Bread of life. — *D.S.*  
2. Un -

1 Fsus4 F Eb Ebsus2,#4 Eb *D.S.*

2 Bread of life, — bread of life, — bread of life. —

2 Fsus4 F Cm7 Bb/D

3. Your

Gm F Eb Eb/F Gsus4 G

VERSE 3

3. faith - ful - ness re - vealed in this cov - e - nant you've sealed

C C/B

3. with your ver - y bod - y and your blood. Come,

F/A C/G F

3. claim your bride — a - gain — with love that can - not end, — for

C C/B

3. what God joins — no one can di - vide. — Bread of life, —

F/A Gsus4 G C G/B

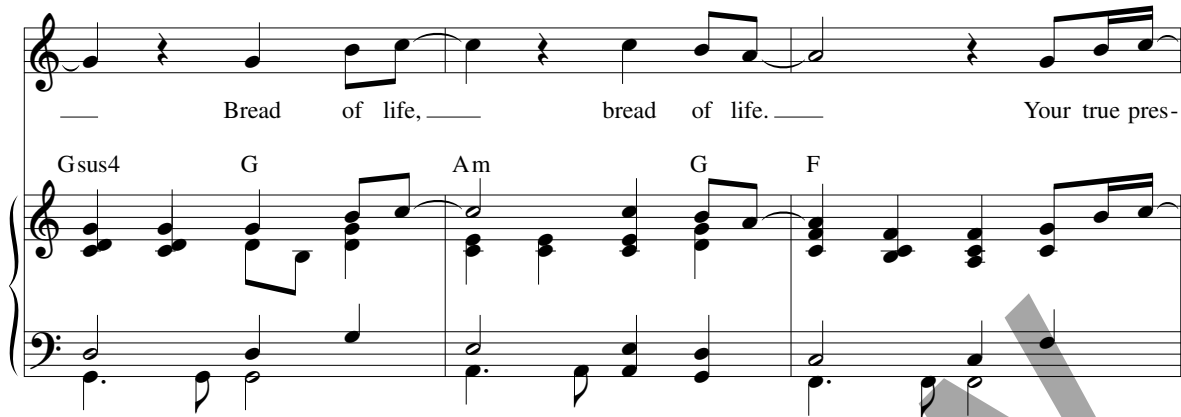
### FINAL REFRAIN

— bread of life. — Those who eat — this bread shall live — and nev - er die. —

Am G F C/E F

— Bread of life, — bread of life. — Your true pres-

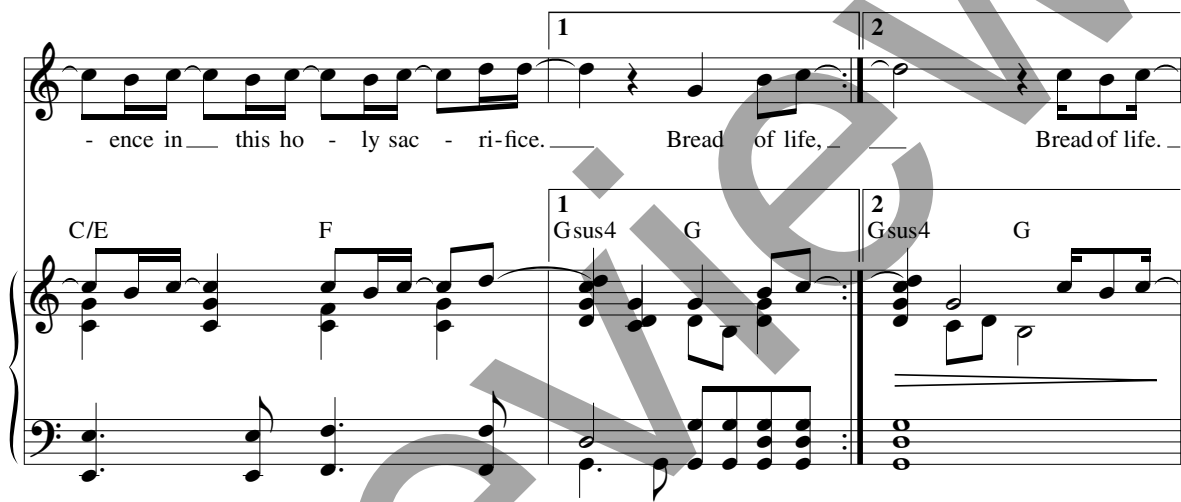
Gsus4 G Am G F



- ence in — this ho - ly sac - ri - fice. — Bread of life, — Bread of life. —

1 2

C/E F 1 Gsus4 G 2 Gsus4 G



bread of life. —

rit.

F F#sus2,4 F F#sus2,4 F F#sus2,4 F

rit.



# Miracle of Grace

*(Bread of Life)*

*(Guitar/Vocal)*

Curtis Stephan

**INTRO** *Gently* (♩ = ca. 70)

Capo 3: (G) B $\flat$  (G/F $\sharp$ ) B $\flat$ /A (C/E) E $\flat$ /G (G/D) B $\flat$ /F (C) E $\flat$

(2. Un - )

**VERSES 1, 2**

(G) B $\flat$  (G/F $\sharp$ ) B $\flat$ /A

1. Mir - a - cle \_\_\_ of grace, \_\_\_ mys - ter - y \_\_\_ of faith, \_\_\_  
2. wor - thy though\_ we are, \_\_\_ you feed the hun - gry heart \_\_\_ with

(C/E) E $\flat$ /G (G/D) B $\flat$ /F (C) E $\flat$

1. call - ing us \_\_\_ to ven - ture to \_\_\_ the deep. \_\_\_  
2. bread come down \_\_\_ from heav - en \_\_\_ a - bove. \_\_\_ And

(G) B $\flat$  (G/F $\sharp$ ) B $\flat$ /A

1. Though our sens - es fail, \_\_\_ your grac - es still \_\_\_ pre - vail, \_\_\_ and  
2. like a grain \_\_\_ of wheat, \_\_\_ we fall down at \_\_\_ your feet, \_\_\_

(C/E) E $\flat$ /G (Dsus4) Fsus4 (D) F (G) B $\flat$  (D/F $\sharp$ ) F/A

1. we be - come \_\_\_ the love \_\_\_ that we re - ceive. \_\_\_ } Bread of life, \_\_\_  
2. dy - ing here \_\_\_ with you. \_\_\_ Oh, let us rise! \_\_\_ }

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REFRAIN

(Em) Gm (D) F (C) Eb (G/B) Bb/D

bread of life. Those who eat this bread shall live

(C) Eb (Dsus4) Fsus4 (D) F (Em) Gm (D) F

and never die. Bread of life, bread of life.

(C) Eb (G/B) Bb/D (C) Eb 1 (Dsus4) Fsus4 (D) F

Your true presence in this holy sacrifice. Bread of life,

(C) Eb (Csus2,#4) Eb (C) Eb 2 (Dsus4) Fsus4 (D) F (Am7) Cm7

2. Un- Bread of life, bread of life,

(G/B) Bb/D (Em) Gm (D) F (C) Eb (C/D) Eb/F (Esus4) Gsus4 (E) G

bread of life. 3. Your

VERSE 3

(A) C (A/G#) C/B

3. faith-ful-ness re-vealed in this cov-e-nant you've sealed

(D/F#) F/A (A/E) C/G (D) F

3. with your ver-y bod-y and your blood. Harmony Melody Come,

(A) C (A/G#) C/B

3. claim your bride a-gain with love that can-not end, for

(D/F#) F/A (Esus4) Gsus4 (E) G (A) C (E/G#) G/B

3. what God joins no one can di-vide. Bread of life,



FINAL REFRAIN

(F#m) (E) (D) (A/C#)  
Am G F C/E

bread of life. Those who eat this bread shall live

(D) (Esus4) (E) (F#m) (E)  
F Gsus4 G Am G

and never die. Bread of life, bread of life.

(D) (A/C#) (D) 1 (Esus4) (E)  
F C/E F Gsus4 G

Your true presence in this holy sacrifice. Bread of life,

Final (Esus4) (E) (D) (Dsus2,#4) (D) (Dsus2,#4) (D) (Dsus2,#4) (D)  
Gsus4 G F Fsus2,#4 F Fsus2,#4 F Fsus2,#4 F rit.

Bread of life, bread of life.

# Assembly Edition

**MIRACLE OF GRACE (cont.)**  
*(Bread of Life)*

Curtis Stephan

**Verses**

- Mir - a - cle of grace,
- Un - wor - thy though we are,
- Your faith - ful - ness re - vealed

- mys - ter - y of faith,
- feed the hun - gry heart
- cov - e - rant you've sealed

- call - ing us to ven - ture to the deep.
- bread come down from heav - en a - bove.
- with your ver - y bod - y and your blood.

- Though our sens - es fail, your
- And like a grain of wheat, we
- Come, claim your bride a - gain with

- grac - es still pre - vail,
- fall down at your feet,
- love that can - not end, for

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**MIRACLE OF GRACE (cont.)**  
*(Bread of Life)*

- we be - come the love that we re - ceive.
- dy - ing here with you. Oh, let us rise!
- what God joins no one can di - vide.

**Refrain**

Bread of life, bread of life. Those who eat

this bread shall live and nev - er die. Bread of life,

bread of life. Your true pres - ence in this ho -

ly sac - ri - fice. Bread of life.

**1** to Verse 2

**2, Final** Bread of life. Bread of life, Bread of life, Bread of life.

**(Fine)** Bread of life. Bread of life. Bread of life. Bread of life.

**3** to Verse 3

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