INTRO  Gently (q = ca. 70)

VERSES 1, 2

1. Miracle of grace,
   Though our senses fail,

2. Worthy though we are,
   And like a grain of wheat,

© 2008, 2009, Curtis Stephan. Published by spiritandsong.com®, a division of OCP, 5536 NE Hassalo, Portland, OR 97213. All rights reserved.
REFRAIN

1. Bread of life, bread of life. Those who eat

2. Bread of life, bread of life. Those who eat

1. this bread shall live and never die. Bread of life,

2. this bread shall live and never die. Bread of life,
Miracle of Grace (Bread of Life)

_ bread of life. _

Your true presence in this holy sacrifice._

Gm F Eb Bb/D Eb

Bread of life. _

2. Un -

Fsus4 F Eb Eb sus2/G Bb/D Eb

Bread of life, _

bread of life, _

bread of life.

Fsus4 F Cm7 Bb/D

Edition #30100701
VERSE 3

3. faithfulness revealed in this covenant you’ve sealed

Come,

3. with your very body and your blood.
3. claim your bride _a-gain_ with love that can-not end, for

3. what God joins _no one_ can di-vide. Bread of life,_

FINAL REFRAIN

_bread of life._ Those who eat _this bread_ shall live _and nev-er die._

Miracle of Grace (Bread of Life)
Miracle of Grace
(Bread of Life)
(Guitar/Vocal)

INTRO Gently (q = ca. 70)
Capo 3:
''''
Bb
(G)
''''
Bb/A
(G/F#)
''''
Eb/G
(C/E)
Bb/F
(G/D)
2.

VERSES 1, 2
(G)
Bb
(G/F#)
Bb/A

1. Miracle of grace,
   mystery of faith
2. worthy though we are,
   you feed the hungry heart
   with

(C/E)
E/G
Bb/F
(C)

1. calling us to venture to the deep.
2. bread come down from heaven above.

(G)
Bb
(G/F#)
Bb/A

1. Though our senses fail,
   your graces still prevail, and
2. like a grain of wheat,
   we fall down at your feet and

(C/E)
E/G
(Dsus4)
(Fsus4)
(D)
(G)
(D/F#)

1. we become the love that we receive.
2. dying here with you.
   Oh, let us rise!

© 2008, Curtis Stephan. Published by spiritandsong.com®, a division of OCP, 5536 NE Hassalo, Portland, OR 97213. All rights reserved.
REFRAIN

Gm (Em) F (D) (C) (G/B) (B/D)
bread of life.

Those who eat this bread shall live and never die.

Gm (Em) F (D)
Bread of life.

Your true presence in this holy sacrifice.

G/B (Em) F (D) (C) (C/D) (Esus4) (E)
Bread of life.

VERSE 3

(A) C (A/G#) C/B
faithfulness revealed in this covenant you've sealed

(D/F#) F/A (A/E) C/G (D) F
Come, with your very body and your blood

(A) C (A/G#) C/B
claim your bride again with love that cannot end for

(D/F#) F/A (Esus4) Gsus4 G (A) C (E/G#) G/B
what God joins no one can divide.

Miracle of Grace (Bread of Life)
FINAL REFRAIN

(F#m)  (E)  (D)  (A/C#)
Am G F C/E

bread of life. Those who eat this bread shall live.

(D)  (Esus4)  (E)  (F#m)  (E)
F Gsus4 G Am G

and never die. Bread of life, bread of life.

(F)  (A/C#)  (D)  (E)
F C/E F

Your true presence in this holy sacrifice. Bread of life.

Final

(Esus4)  (E)  (D)  (Dsus2,#4)  (D)  (Dsus2,#4)  (D)
Gsus4 G F Fsus2,#4 F Fsus2,#4 F Fsus2,#4 F

Bread of life, bread of life,
MIRACLE OF GRACE (cont.)
(Bread of Life)

1. We become the love that we receive.
   Oh, let us rise!
   Bread of life.
   Though like a claim our heart,
   sealed faith,
   your grainbride of wheat,
   will fail,
   with your very body.
   And we will fall.
   Though our senses fail,
   come, claim your bride again.

2. Uniting faith with you.
   You’re the bread of our lives.
   Oh, let us rise!
   Bread of life.
   Come, claim your bride.
   For your true presence in this holy sacrifice.
   Come, claim your bride.
   Bread of life.
   Bread of life.

3. You are grace,
   revealed in this holy sacrifice.
   Come, claim your bride.
   Bread of life.
   Your true presence in this holy sacrifice.
   Come, claim your bride.
   Bread of life.
   Bread of life.

Verse 2

1. Your true presence in this holy sacrifice.
2. Come, claim your bride.

Verse 3

1. Come, claim your bride.
2. Bread of life.

Verse 3 (Fine)

Bread of life.
Bread of life.
Bread of life.

Preview Edition #30100701