INTRO  Gently (\( \dot{\text{q}} = \text{ca. 70} \))

\[
\begin{array}{cccc}
\text{INTRO} & \text{Gently (\( \dot{\text{q}} = \text{ca. 70} \))} & \text{\( \text{Bb} \)} & \text{\( \text{Bb/A} \)} & \text{\( \text{Eb/G} \)} & \text{\( \text{Bb/F} \)} & \text{\( \text{Eb} \)} \\
\end{array}
\]
1. your graces still prevail, and we become the love that we receive.
2. we fall down at your feet, dying here with you. Oh, let us rise!

1. Bread of life, bread of life. Those who eat
2. Bread of life, bread of life. Those who eat

This bread shall live and never die. Bread of life,
bread of life.

Your true presence in this holy sacrifice.

1

Bread of life.

2. Un -

Bread of life, bread of life, bread of life.
VERSE 3

3. faithfulness revealed in this covenant you’ve sealed

Come, with your very body and your blood.

MIRACLE OF GRACE (Keyboard/Vocal), pg. 4 of 6

Edition # 21077-Z1
3. claim your bride a-gain with love that cannot end, for

what God joins no one can divide.

Bread of life,

FINAL REFRAIN

Those who eat this bread shall live and never die.
Bread of life,

Gsus4 G

Your true pres-

C/E F

- ence in this ho-

Bread of life.

Fsus2,#4

rit.

bread of life.

F Fsus2,#4
INTRO  Gently (q = ca. 70)
Capo 3:
''''
Bb
(G)
''''
Bb/A
(G/F #)
''''
Eb/G
(C/E)
Bb/F
(G/D)
2.

VERSES 1, 2

1. Miracle of grace,
   mystery of faith,
2. worthy though we are,
   you feed the hungry heart

1. calling us to venture to the deep.
2. bread come down from heaven above.

1. Though our senses fail,
   your graces still prevail, and
2. like a grain of wheat,
   we fall down at your feet,

1. we become the love that we receive
2. dying here with you. Oh, let us rise!

© 2008, Curtis Stephan. Published by spiritandsong.com®, a division of OCP, 5536 NE Hassalo, Portland, OR 97213. All rights reserved.
REFRAIN

Those who eat this bread shall live and never die.

Bread of life, bread of life.

Your true presence in this holy sacrifice.

Bread of life, bread of life.

3. Your faithfulness revealed in this covenant you've sealed

3. With your very body and your blood.

Edition #21077-Z2
claim your bride again
love that cannot end, for
what God joins no one can divide.
Bread of life,

Those who eat this bread shall live
and never die

Your true presence in this holy sacrifice

Bread of life, bread of life,
INTRO  Gently (q = ca. 70)

Capo 3: (G)  (G/F#)  (C/E)  (G/D)  (C)
Bb        Bb/A      Eb/G  Bb/F  Eb

VERSES 1, 2

(G)  (G/F#)
Bb        Bb/A

1. Miracle of grace,
2. Worthy though we are,
    "mystery" of faith,
    "grace" of life, with

(C/E)  (G/D)  (C)
Eb/G  Bb/F  Eb

1. Calling us to venture to the deep,
2. Bread come down from heaven above,
    "harmony" with

(G)  (G/F#)
Bb        Bb/A

1. Though our senses fail,
2. Like a grain of wheat,
    "grace" still prevail,
    "grace" still holds you back.

(C/E)  (Dsus4)  (D)  (G)  (D/F#)
Eb/G  Fsus4  F  Bb  F/A

1. We become the love that we receive,
2. Dying here with you. Oh, let us rise!

© 2008, Curtis Stephan. Published by spiritandsong.com®, a division of OCP, 5536 NE Hassalo, Portland, OR 97213. All rights reserved.
REFRAIN

(Em) Gm (D) F (C) Eb (G/B) Bb/D

_bread of life._ Those who eat this bread shall live_

(C) Eb (Dsus4) Fsus4 (D) F (Em) Gm (D) F

_and never die._ Bread of life, bread of life._

(C) Eb (G/B) Bb/D (C)

_Your true presence in this holy sacrifice._ Bread of life,

(G/B) Bb/D (Em) (D) (C) (C/D) (Esus4) (E)

_bread of life._

VERSE 3

(A) C (A/G#) C/B

3. faithfulness revealed in this covenant you’ve sealed_

(D/F#) F/A (A/E) C/G (D) F

3. with your very body and your blood._

Edition # 21077-Z2
claim your bride again
with love that cannot end, for
what God joins
no one can divide.
Miracle of Grace

SOLO INSTRUMENT

INTRO Gently (q = ca. 70)

Melody

Harmony 1

Harmony 2

VERSES 1, 2

© 2008, 2009, Curtis Stephan. Published by spiritandsong.com®, a division of OCP, 5536 NE Hassalo, Portland, OR 97213. All rights reserved.
REFRAIN

\[ Gm \quad F \quad Eb \quad Bb/D \quad Eb \quad Fsus4 \quad F \]

\[ Gm \quad F \quad Eb \quad Bb/D \quad Eb \quad Fsus4 \quad F \]

\[ Eb \quad Esus2,\#4 \quad Eb \quad D.S. \quad 2 \quad Fsus4 \quad F \quad Cm7 \quad Bb/D \]
Miracle of Grace

SOLO INSTRUMENT in Bb

INTRO  Gently (q = ca. 70)

C  C/B  F/A  C/G  F

Melody

Harmony 1

Harmony 2

VERSES 1, 2

C  C/B  F/A  C/G  F

© 2008, 2009, Curtis Stephan. Published by spiritandsong.com®, a division of OCP, 5536 NE Hassalo, Portland, OR 97213. All rights reserved.

Edition #90022
VERSE 3

MIRACLE OF GRACE (Solo Instrument in E♭), pg. 3 of 4

FINAL REFRAIN
INTRO  Gently (♩ = ca. 70)

VERSES 1, 2

1. Mir - a - cle of grace, __
2. (Un) - wor - thy though we are, __
1st time: tacet until fill

1. my - ster - y of faith, __
2. feed the hun - gry heart __

Fill 1st time only

1. Though our sens - es fall, __
2. And like a grain of wheat, __

and we be - come the love that we re - ceive, __

dy - ing here with you. __

Bread of life, __

© 2008, 2009, Curtis Stephan. Published by spiritandsong.com®, a division of OCP, 5536 NE Hassalo, Portland, OR 97213. All rights reserved.
REFRAIN

Those who eat this bread shall live and never die. Bread of life.

Your true presence in this holy sacrifice. Bread of life.

2. Un.

Your bread of life.

3. Your
VERSE 3

3. faithfulness revealed in this covenant you’ve sealed

3. with your very body and your blood. Come, claim your bride again with

3. love that cannot end, for what God joins no one can divide. Bread of life,

FINAL REFRAIN

Those who eat this bread shall live and never die.

Bread of life, bread of life.

Your true pres-